

Product finder

2025

	Circular Cutters												End Mills														
Code	722910	722913		810070	810075V	820070	820075V	852570	853270	853275V	857070	857075V	890070		T1002MY	T1002MX	T1102MY	T1102MX	T1202MY	T1202MX	T1302MY	T1302MX	T1402MY	T1402MX	T1502MY	T1502MX	T2002
Coating	1837A	1838B		-856	-856	-855A	-855A	1824A	842	842	847	847	3972		ZYA-S	ZYA-S	WRC	WRC	SPG	SPG	RBF	RBF	KUD	KUD	SKM	SKM	
DIN	N	N		N	N	N	N	N	N	N	N	N	N		MY	MX	MY	MX	MY	MX	MY	MX	MY	MX	MY	MX	W
Type	HSS	HSS		HSS	HSSCo5	HSS	HSSCo5	HSS	HSS	HSSCo5	HSS	HSSCo5	HSS		SC	SC	SC	SC	SC	SC	SC	SC	SC	SC	SC	SC	SC
Material	20-315	50-315		R1-R25	R1-R12	R1-R20	R1-R20	20°-30°	45°-60°	45°-60°	45°-120°	45°-90°	m.0,5-m.6		3-12	3-12	3-12	3-12	3-12	3-12	3-12	3-12	3-12	3-12	3-12	3-12	2-12
Dimension																											

	HSS/SC Drills																										
Code	VN30010	VN30045	VN10030	VN10010	VN10010	VN10015	VN10015	VN10085	VN10085	VN10018	VN10045	VN10920	VN20010	VN20015	VN20045	VN60010	VN70010	VN80010	VN60045	VN70045	VN80045	VN50105	VN50105	VN51105	VN50115	VN51115	
Coating	TIN	TIN	TIN	TIN	TIN	TIN	TIN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	TIALN	
DIN	1897	1897	338	338	338	338	338	338	338	338	338	338	340	340	340	1869	1869	1869	1869	1869	1869	1869	TIN	TIN	TIN	TIN	
Type	N	T100	W	N	N	N	N	Ti	Ti	N	T100	WN	N	N	N	N	N	N	N	N	N	N	N	N	N	N	
Material	HSS	HSSCo5	HSS	HSS	HSS	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo8	HSSCo5	HSS	HSSCo5	HSSCo5	HSSCo5	HSS	HSS	HSS	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	
Dimension	0,7-14	0,7-14	0,5-16	0,3-20	1-16	1-20	1-20	1-20	1-13	3-20	1-13	1-20	0,9-20	0,9-14	1-13	2-13	2,7-13	3,5-13	2-13	2,3-13	3,5-13	3-25	3-25	3-20	3-25	3-25	3-20

	Special Drills																										
Code	VN40225	VN30225	VN50225	VN40090	VS92010	VS92015	VS92115	VS93010	VS94010	VS94015	VK10010	VK10015	VK10028	VK60010	VK70010	VK80010	VK60045	VK70045	VK80045	C30012	C10012	S16012	S30112	S10132	S10012	S10222	S20122
Coating											PAS	PAS	PAS	PAS	PAS	PAS	PAS	PAS	PAS	PAS	PAS	PAS	TIALN	ZRN	TIALN	ALTIN	TIALN
DIN					333A	333A	333A	333R			345	345		341	1870	1870	341	1870	1870	6539	338		6537K	6537L	6537L	6537L	6537L
Type											N	N	N	N	N	N	N	N	N	N	N	N	N	W	N	N	N(8xD)
Material	HSSCo5	HSSCo5	HSSCo5	HSS	HSS	HSSCo5	HSSCo5	HSS	HSS	HSSCo5	HSS	HSSCo5	HSSCo8	HSS	HSS	HSS	HSSCo5	HSSCo5	HSSCo5	SC	SC	SC	SC	SC	SC	SC	SC
Dimension	5-10	5-10	5-10	2,5-10,5	1-10	1-5	1-5	1-6,3	4-36	4-36	2-90	5-50	10-50	8-50	8-50	10-50	8-20	8-20	14-20	1-12	1-12	0,3-1,4	1-20	3-20	1-20	1-20	3-16

	Special Drills												Special End Mills															
Code	S60122	S70112	S80112	S90112	S50102	S50112	VS92012	CS27105	CS25205	CS21005	CS21005	CS21002		MT11305	MT21505	MT11384	MT21584	MT11375	MT11375	MT21575	MT21575	MT12305	MT22505	HMT14505	HMT20005	CD72090	CD82075	
Coating	TIALN	ALTiN	ALTiN	ALTiN										PAS	PAS	TiCN	TiCN	PAS	TiCN	PAS	TiCN	PAS	PAS	PAS	PAS	PAS		
DIN					338	338				335C	335C	335C		371, 376	371, 376	371, 376	371, 376	371, 376	371, 376	371, 376	371, 376	374	374	371, 376	371, 376	22 568	22 568	
Type	N(12xD)	N(15xD)	N(20xD)	N(25xD)			Basic	Basic	Pro	Pro	N			MX	MX	UNI	UNI	VA	VA	VA	VA	VA	VA	UNI	UNI	VA	VA	
Material	SC	SC	SC	SC	SC	SC	HSSCo5	HSSCo5	HSSCo5	HSSCo5	SC			HSSCo5	HSSCo5	HSE V3	HSE V3	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSSCo5	HSS	HSSCo5	
Dimension	3-16	2-12	2-10	3-10	4-12	4-12	1-4	2/5-25/30	4,3-31	4,3-31	4,3-31	4,3-25		M2-M20	M2-M20	M3-M20	M3-M20	M3-M20	M3-M20	M3-M20	M3-M20	M3-M20	M5-M20	M5-M20	M4-M12	M4-M12	M2,3-M30	M2,5-M30

Cutters and drills sets • We offer sets of cutters and drills that can be found in our catalogue and on the website. We also offer special sets according to customer requirements. For more information visit www.zps-fn.cz/sets

	Drill Sets				End Mill Sets	
Code	100405.SET	220418.SET	120518.SET	CS21005.SET	T1X02.SET	VN10010.SET
Coating	ZRN	TIALN	TIALN	335C	MX	TIN
DIN	327	327	844		371, 376	338
Type	W	N	N		UNI	N
Material	HSSCo5	HSSCo8	HSSCo8	HSSCo5	HSE V3	HSS
Dimension	3-10	4-12 / 6-20	4-12 / 6-20	6,3-20,5	10-12	1-10 / 1-13



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